



- Design Considerations
- Construction, Erection and Commissioning
- Inspection & Maintenance
- Testing and Repairs

#### Who Should Attend

- Consulting Engineers
- Maintenance Engineers
- Project Engineers
- Maintenance Superintendents
- Maintenance Personnel
- Service Engineers
- Operations, Maintenance and Instrumentation Leadmen

- Plant Operators
- Chargemen
- Technical Assistants
- Technical Co-ordinators
- Operation & Maintenance Personnel
- Technicians
- New/Trainee Engineers
- Contractors

#### **COURSE HIGHLIGHTS:**

- Basic Design Concepts
- Types Of Storage Tanks
- Construction And Erection Of Typical Aboveground Storage Tank
- Operations
  - Operating Principles
  - Operating Problems
    - Foaming
    - Leaks And Repairs
    - Corrosion
    - Vent Associated Problems
    - Spillage Control And Environment Protection
- Maintenance, Repair And Troubleshooting
  - Bottom Plate Thickness Inspection And Analysis
  - Tank Verticality
  - Leak Test
  - Sludge Removal And Tank Cleaning
  - Sludge Treatment And Disposal

# Day 1 Monday, 21<sup>st</sup> April 2008

9:00 Welcome Address and Course Introduction

#### **BASIC DESIGN CONCEPTS**

- Types Of Storage Tanks
  - Floating Roof
  - Fixed Roof
  - Bullet Tanks
  - Spherical Gas Tanks
  - Bolted Tanks
  - Plate Thickness, Bottom And Side Plates
  - Roof Frame Design

10:30 Tea Break

10:45 BASIC DESIGN CONCEPTS (CONT)

1:00 Lunch

### 2:00 CONSTRUCTION AND ERECTION

- Floating Roof Tank
- Fixed Roof Tank
- Bullet Type Gas Tanks
- Spherical Gas Tanks
- Bolted Tanks
- Welding Procedures
- Plate Pre-Forming
- Bund Provision
- 3:30 Tea Break
- 3:45 CONSTRUCTION AND ERECTION (CONT)
- 4:30 Review and Q&A
- 5:00 End of Day 1

# Day 2 Tuesday, 22<sup>nd</sup> April 2008

#### 9:00 TANK OPERATIONS

- Operating Pressures
- Vaporization And Its Effect On Operating Pressures
- Operating Tanks With Higher Fluid Density
- Wind Load Effects On Verticality
- Inspection Of Vents And Other Safety Features
- Leak Test

## 9:30 **OPERATING PROBLEMS**

- Water Formation Due To Vaporization
- Product Contamination
- Sludge Deposits At Tank Bottom
- 10:30 Tea Break

# 10:45 MAINTENANCE AND REPAIR PART 1

- Corrosion Inhibition
- Tank Painting And Coating
- 1:00 Lunch

# 2:00 MAINTENANCE AND REPAIR PART 2

- Painting Inspection And Repair
- Sludge Removal And Tank Cleaning
- Sludge Treatment Disposal
- Tank Leak Repair
- Hot Tapping
- Leak Plugs
- Valve Replacements And Repair
- 3:30 Tea Break
- 3:45 MAINTENANCE AND REPAIR PART 2 (CONT)
- 4:30 Review with Q&A
- 5:00 End Of Course

Program topics, speakers and schedules published herein are confirmed as at printing time. Please refer to the event's timetable page at www.cmtevents.com for the most up-to-date information.

## **LEARN FROM THE BEST**

ROBERTO MARAVILLA, BS in Mech Eng., was acting Consultant to Petronas & Qatar Petroleum on Pipelines & Piping System and Mechanical Equipment Management.

Prior to that, Roberto was a Corporate
Assessor with a Multinational Oil and Gas
company, where he evaluated the competency
of engineers, operators and technicians. He
was responsible for identifying, analysing,
developing and delivering of courses/training
programmes. Roberto has also customised
courses for Esso Production Malaysia, Sudan
Petroleum and PetroVietnam oil refinery.

He has taken the lead in the development and delivery of the multinational company initiative on "World Class Plants" with subjects like Reliability Centered Maintenance, Pipelines and Piping Systems, Distillation Columns, Storage Tanks & Maintenance of Boilers.

Roberto was a Deputy Project Manager responsible for a project implementation valued at USD 40 million. He also served as a Project Manager in a Nuclear Power Plant overseas.

With his vast experience, he is able to provide hands-on and practical training sessions, which have received excellent feedback from past clients from both the local and international markets. In September 2007, Roberto conducted two in-house training courses on Storage Tanks for Fluor Daniel inc. which were received well by the client.

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#### **CERTIFICATE OF COMPLETION**

A Certificate of Completion will be awarded upon successful completion of each course. This serves as evidence of your personal and professional commitment to you career.

#### **COURSE TIMING**

Registration: 8.30 am, Course Begins: 9.00 am, Morning Coffee: 10.30 am, Lunch: 1.00 pm to 2.00 pm, Tea Break: 3:30 pm, Course Ends: 5.00 pm Company
Address

City/Postcode Country

Approving Manager's Name

Position

F-mail

Fees: The full Registration Fee includes cost of all sessions, luncheon, coffee/tea & documentation.

	1 Person	Group fee for 3 or more* (from the same company)
Regular Fee	RM2,695	RM2,395 (MIN SAVINGS OF RM900)

<sup>\*</sup> Terms and conditions apply.

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# **BOILERS**

# - Operations, Maintenance & Troubleshooting

23-24 April 2008 • Kuala Lumpur

#### **COURSE HIGHLIGHTS:**

- Types Of Boiler
- Five Major Boiler Component Systems
- Applications
- Boiler Operating Principles
- Boiler Startup And Operations
- Safety Features
- Air System
- Fuel System
- Feedwater System
- Burner Management System
- Instrument & Control System
- Steam System
- Combustion System

- Boiler Operations
- Alarms
- Maintenance And Inspection
- Boiler Tube Problems
- Boiler Problems



- Case Studies, Review & Discussion
- Open Forum, Q & A